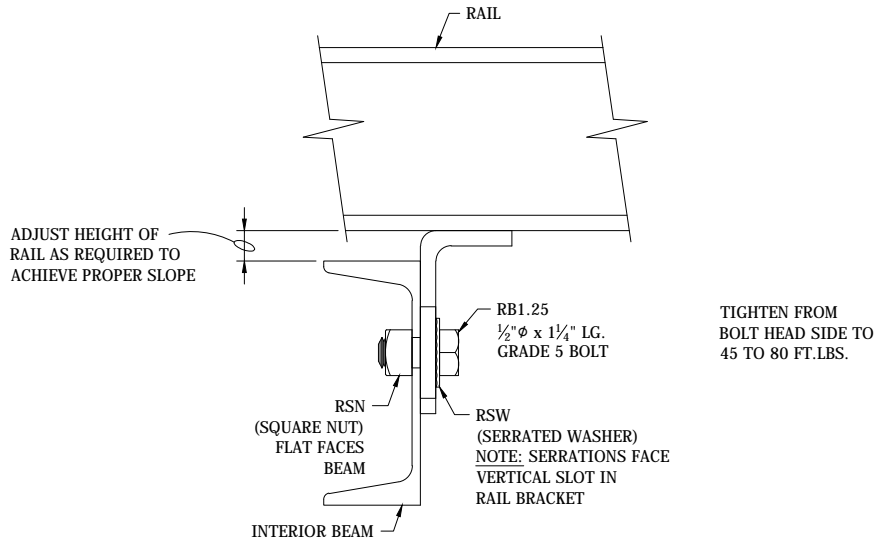
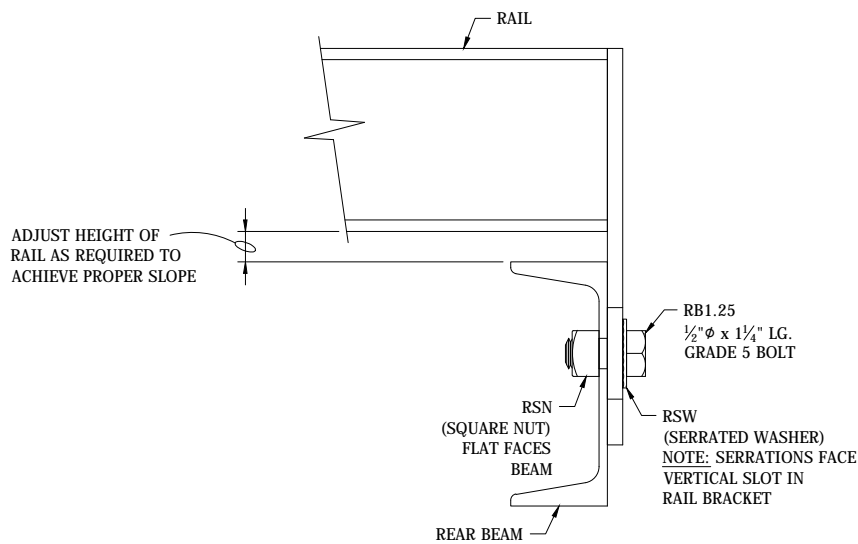


FRONT BEAM



TIGHTEN FROM BOLT HEAD SIDE TO 45 TO 80 FT.LBS.

INTERIOR BEAM



REAR BEAM

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REVISION	0	DESCRIPTION	RAIL TO BEAM CONNECTIONS
DATE	1.22.11	ORDER NUMBER	DRAWING NUMBER INS-PB-02