

STRUCTURAL STYLE ASSEMBLY 1 SPD. SS

REVISION AND PRINT RECORD

REV	PRINTS	SEPARS	TO	DATE	FOR

ITEMS LEGEND

- ① HANGER COVER ATTACHED TO HEADER USING 1/4" BOLTS, WASHERS AND NUTS
- ② HEADER
- ③ STRUT TO WALL BRACKETS & STRUT EXTENSION (1 3/4" X 5")
- ④ DOORS
- ⑤ HEAD JAMB
- ⑥ DOOR STOP (STUD TYPE) LONG RUBBER BOOT, w/ 2 WASHER
- ⑦ SIDE JAMBS
- ⑧ SILL ANGLE 3/8"
- ⑨ 1 SPD. SILL (S 1/2")
- ⑩ BRACKETS (2 1/2" X 7") ATTACH JAMB TO SILL
- ⑪ FASCIA
- ⑫ MANSORY ANCHORS
- ⑬ 10 GA. GALV. ANGLE GROUT PLATE (2 1/2" X 2 1/2")
- ⑭ WALL BRACKET (4"X4"X3") ATTACH STRUT & FASCIA TO WALL USING 3/8" BOLT
- ⑮ STRUT CHANNEL 10 GA. GALV.
- ⑯ GIBBS
- ⑰ (9 EQ. PER ENTRANCE) ANCHOR 3/8"X 3" HILLI KWIK BOLT #45363
- ⑱ 3/8"X1" SQUARE HEAD
- ⑲ #12X 3/8"
- ⑳ 1/4"X 3/4"
- ㉑ 3/8"X1"
- ㉒ 1/4"X 3/4"

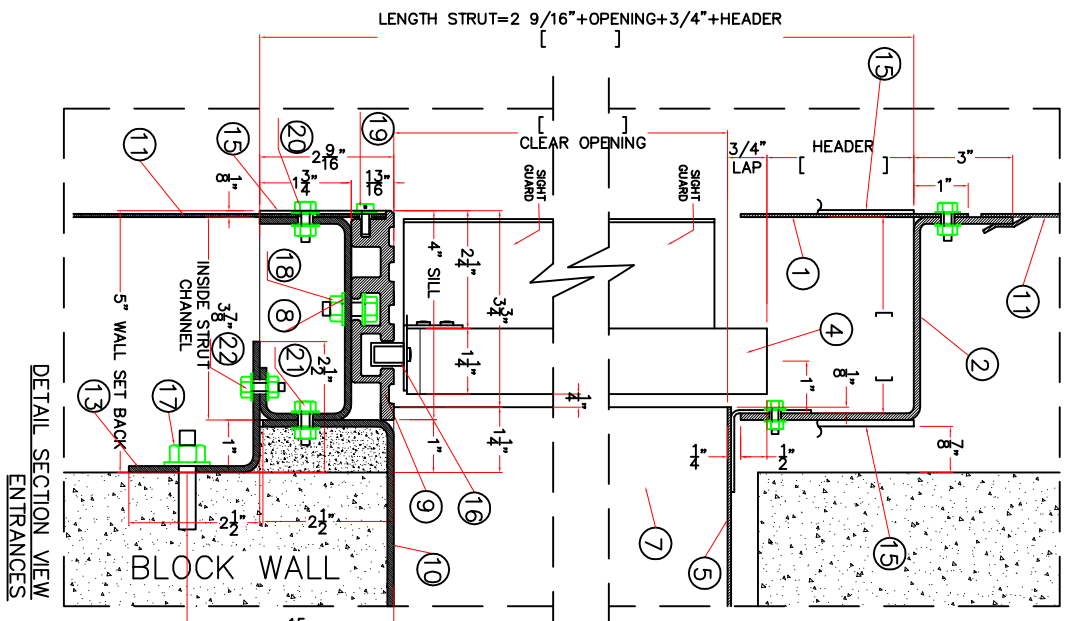
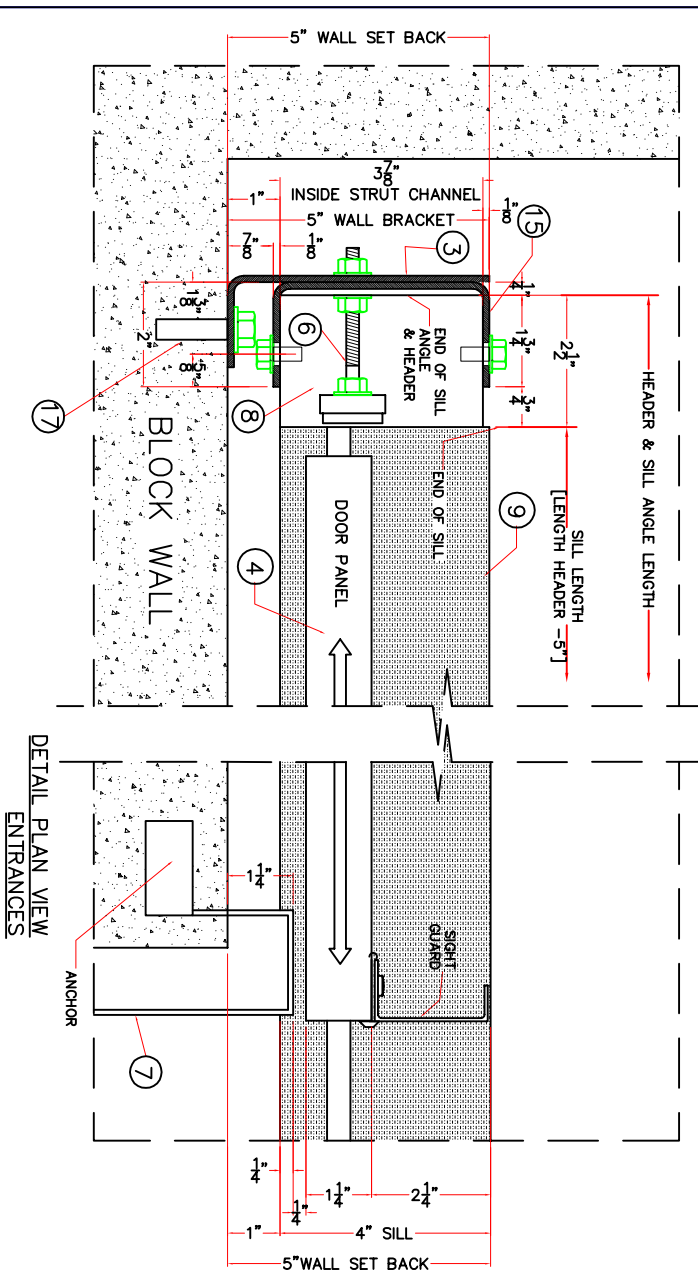
STEPS FOR ASSEMBLY

- A) LOCATE CENTER LINE OF OPENING.
- B) CENTER SILL SUPPORT BASED ON MEASUREMENT AT ENTRANCE CENTER.
- C) ATTACH ANCHORS 8" BELOW TOP OF OPENING.
- D) ASSEMBLE COMPLETE ENTRANCE.
- E) MOUNT ENTRANCES FRAME ON ANCHORS.
- F) ADJUST ENTRANCES.

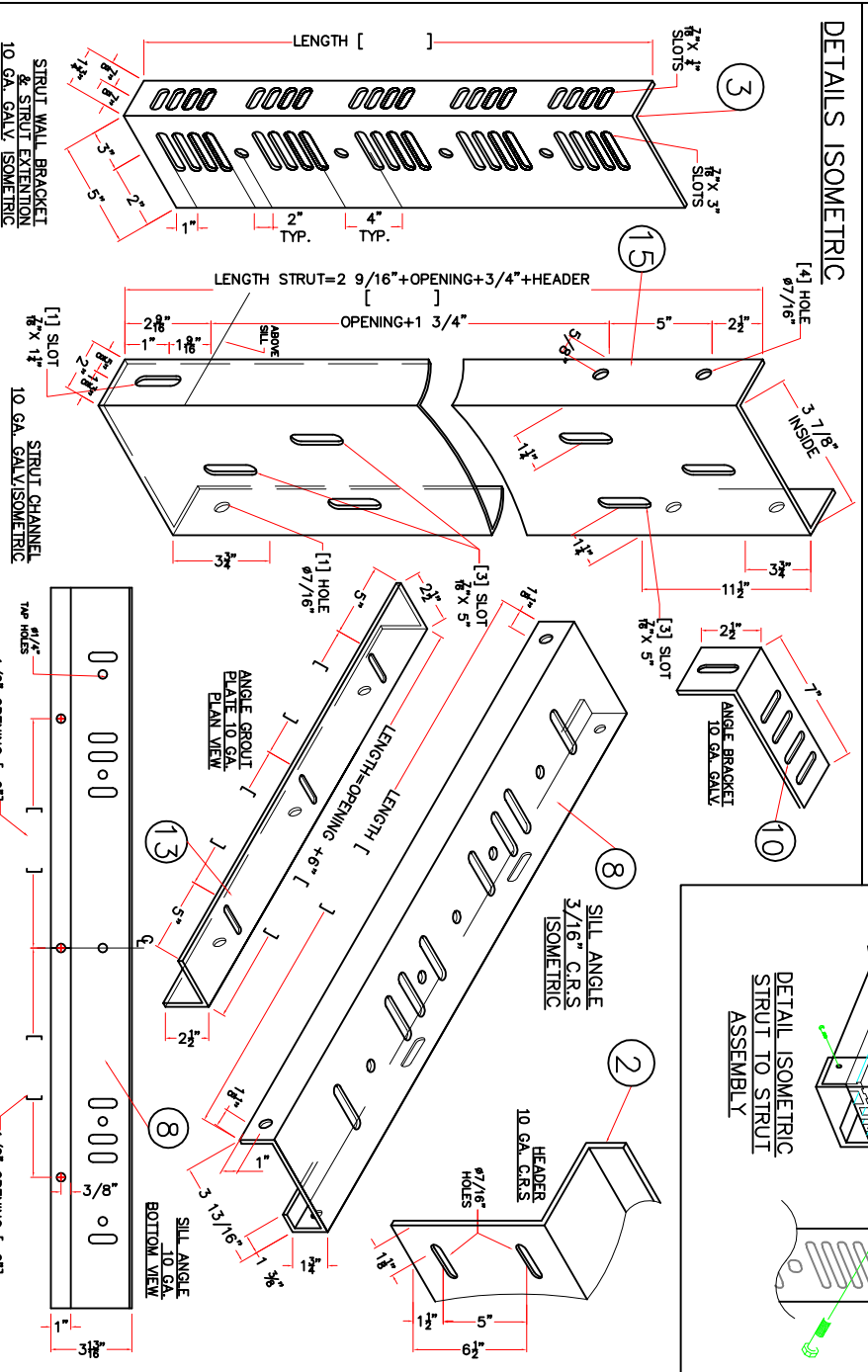
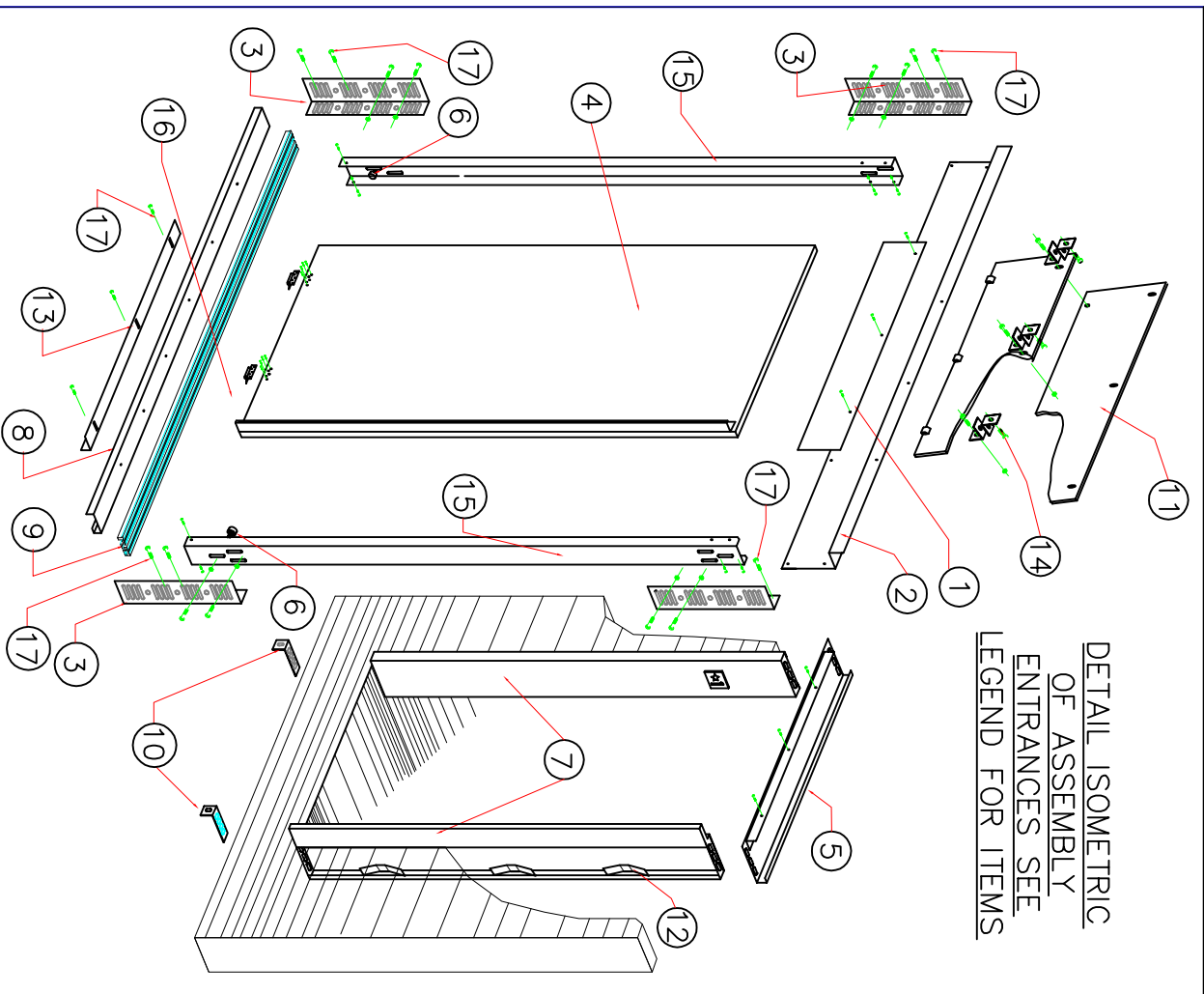
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CUSTOMER: _____
JOB: _____
LOCATION: _____
ARCHITECT: _____
DRAWN BY: MARIANO SCALE: NONE
JOB NO. CUSTOMER NO. P-ORDER NO. SHEET NO.
1 OF 1



LENGTH STRUT=2 9/16"+OPENING+3/4"+HEADER



LENGTH STRUT=2 9/16"+OPENING+3/4"+HEADER

LENGTH-OPENING +6"

LENGTH-OPENING +6"

LENGTH-OPENING +6"

LENGTH-OPENING +6"